

S8WT

Work Order ID 54900 -1



Page 1

January 5, 2010 8:39:25 AM

Item ID: D205-708-011

Accept



Setup Start



Revision ID:

Item Name: Adjustable Engine Mount



Start Date: 05/01/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

RL

Date: 10-1-05

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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B80701	Rev C
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100 DOCUMENT CONTROL 0.00



DC

Document Control

Memo

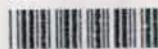
0.00

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

DJ for MF 10/01/18

S106118

110 PURCHASING 0.00



Purchasing

Purchasing

Memo

0.00

Issue P/O: 11023 for:

6	D3284-001	(B80702-1)	Sleeve
2	D3284-003	(B80703-1)	Stud
4	D3284-005	(B80704-1)	Stud
6	D3284-007	(B80705-1)	Stud
6	NAS509-12		Nut
6	NAS509L12		NutStud

CD 10/01/18 (4)

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 54900

January 5, 2010 8:39:25 AM



Page 2

Item ID: D205-708-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Adjustable Engine Mount

Start Date: 05/01/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

1/14/10 8:40 (4)

Packaging

Memo

0.00

Receive & Inspect For Transit Damage Ensure Certificate of Conformity is attached

130



QC

120.1

Assump per Draw.

=> EL 10-1-18 x¹

8

QC5- Inspect part completeness to step on W/O

0.00

0.00 => Solvate

Quality Control

Memo

0.00

Inspect assembly. Visually inspect thread, fit and cad plating

140



QC

QC4- 100% Inspect kits for completeness

0.00

0.00 => Solvate

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 54900

January 5, 2010 8:39:25 AM



Page 3

Item ID: D205-708-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Adjustable Engine Mount

Start Date: 05/01/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



Packaging

0.00

10-1-18 QAS

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-708-011

Location:

PPP Rev: A

160



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/01/18 A

u 10-21-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Picklist Print

January 5, 2010 8:39:29 AM

Page 1

Work Order ID: 54900



Parent Item: D205-708-011



Parent Item Name: Adjustable Engine Mount

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued		Date Issued	Status
----------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	---	----------------	--------

D3284-001		Manufactured	No			140	Each	4.0000	24.0000			
-----------	--	--------------	----	--	--	-----	------	--------	---------	--	---	--

Sleeve

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

54900

W

18/01/10

D3284-003		Manufactured	No			140	Each	6.0000	8.0000			
-----------	--	--------------	----	--	--	-----	------	--------	--------	--	---	--

Stud

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

54900

A

10-01-18

D3284-005		Manufactured	No			140	Each	6.0000	16.0000			
-----------	--	--------------	----	--	--	-----	------	--------	---------	--	---	--

Stud

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

54900

W

10-01-18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Picklist Print

January 5, 2010 8:39:29 AM

Page 2

Work Order ID: 54900



Parent Item: D205-708-011



Parent Item Name: Adjustable Engine Mount

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID / Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
-------------------------------	---------------------	------------	----------	------------------	---------------	--------------	-----------------	-------------	-----------------------	------------	-------------	--------

D3284-007		Manufactured	No			140	Each	4.0000	24.0000		
-----------	--	--------------	----	--	--	-----	------	--------	---------	--	--

Stud

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

B55427 +6
5/10/11/8

43646

4

140

4

Each

3.0000

24.0000

D3284-009



Bearing

Manufactured

No

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

10-1-18 sf
1354997 3x

44781

3

48118

1

140

2

Each

4.0000

4.0000

D3284-011



Bearing

Manufactured

No

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

10-1-18
2

44782

4

140

4

Each

4.0000

4.0000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Picklist Print

Page 3

January 5, 2010 8:39:30 AM

Work Order ID: 54900



Parent Item: D205-708-011



Parent Item Name: Adjustable Engine Mount

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS20613-6C12 ✓ +2
Barcode for MS20613-6C12

Purchased

No

140

Each

106.0000

8.0000



10-1-18

SL

RIVET

Warehouse

Location

Main Warehouse

ST

106

100089
105433

14

92

2

MS20613-6C16 ✓ +6
Barcode for MS20613-6C16

Purchased

No

140

Each

11.0000

32.0000



10-1-18

SL

Rivet

Warehouse

Location

Main Warehouse

ST

11

104260
19513

7

4

21

4

MS20613-6C18 ✓ +6
Barcode for MS20613-6C18

Purchased

No

140

Each

96.0000

16.0000



10-1-18

SL R

Rivet

Warehouse

Location

Main Warehouse

ST

96

19513

96

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
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NOTE: Date & initial all entries

Picklist Print

Page 4

January 5, 2010 8:39:30 AM

Work Order ID: 54900



Parent Item: D205-708-011



Parent Item Name: Adjustable Engine Mount

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20613-6C19		Purchased	No			140	Each	77.0000	48.0000		10-1-18	SP

Rivet

Warehouse

Location

Main Warehouse

ST

106375

Loc Qty

Loc Code

77

77

8

NAS509-12



Purchased

No

Nut

Warehouse

Location

Main Warehouse

ST

15057

Loc Qty

Loc Code

43

43

54900

5 10/01/09

NAS509L12



Purchased

No

Nut

Warehouse

Location

Main Warehouse

ST

102296

15062

35656

Loc Qty

Loc Code

38

29

8

1

54900

5

10/01/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT 1:1	
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B <i>[Blue arrow pointing to this row]</i>
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
 RETURN TO
 ENGINEER
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORD
 NO. *54900*

BP10-1-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ACS-NAI Ltd.
25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 622
Delivery Date : 01/07/2010
SO No. : 22391
Your Reference : PO: PO11023
Delivery Method : FED EX 2351 4353 4
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total Ordered	Unit	Qty Delivered	Delivery Date
✓24 B80702-1	SLEEVE 08-1874	24	EA	24	01/07/2010
✓8 B80703-1	7/8 STUD 07-2903	8	EA	8	01/07/2010
✓24 B80705-1	STUD 08-2459	24	EA	24	01/07/2010
✓4 B80704-1	3/4 STUD 08-1927	16	EA	16	01/07/2010
✓24 NAS509-12	NUT (.7500-16 UNJF-3B) 07-2750	24	EA	24	01/07/2010
✓24 NAS509-L12	NUT STEEL (.7500-16 UNJF-3B-LH) LH THREAD 08-1060	24	EA	24	01/07/2010

CURRENCY: US FUNDS
SHIP VIA: FEDEX ACCT# 151793240

ATTN: CHANTAL LAVOIE @ 613-632-9577

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.
Attention: Chantal Lavoie
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd. 0.00
Attention: Accounts
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97 **NAS509-12 (24)**
has been granted.


Signature

7 Jan 2010
Date:

NAS509-L12(24)

CERTIFICATE OF CONFORMITY

Form Tracking No. 22391-1		Work Order/Contract/Invoice PO: PO11023	Cage Code: MFR L0555		
Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Sleeve	B80702-1	24	08-1874	manufactured
2	Stud	B80703-1	8	07-2903	manufactured
3	Stud	B80705-1	24	08-2459	manufactured
4	Stud	B80704-1	16	08-1927	manufactured

Remarks:

THESE ITEMS CONFORM TO APPROVED DESIGN DATA B80702 (REV. A), B80703 (REV. A), B80704 (REV. A), AND B80705 (REV. B), AS APPLICABLE.

New-Unused Parts/Material Certification		Used, Repaired or Overhauled Parts Certification	
The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.		The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.	
Signature		Signature	
Name R. D. WILLIAMSON	Date (dd mmm yyyy) 07-Jan-10	Name	Date (dd mmm yyyy)
User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.			



25 Dunlop Ave
Winnipeg, Manitoba, Canada, R2X 2V2
Ph: 204-772-9922 Fax: 204-772-7568

CERTIFICATE OF CONFORMITY

Form Tracking No. 22443-1A

Work Order/Contract/Invoice
PO: PO11147

Cage Code: MFR L0555

Item 1	Description Stud	Part No. B80705-1	Quantity 6	Serial/Batch 08-2459	Status manufactured
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Remarks:

THIS ITEM CONFORMS TO APPROVED DESIGN DATA B80705 (REV. B).

"This corrected certificate replaces certificate 22243-1 dated 15 Jan 10 which the batch number has been changed from 09-2459 to 08-2459 and PO number from blank to PO11147; this does not recertify conformity/condition or release to service".

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.

Signature


Name R.D. WILLIAMSON

Date (dd mmm yyyy)
18-Jan-10

Used, Repaired or Overhauled Parts Certification

The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.

Signature

Name

Date (dd mmm yyyy)

User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.

**DART Helicopter Services, L.L.C.**

1736 Ord Way
Oceanside, CA 92056
USA
Ph: 1-613-632-3336, Fax: 1-613-632-4443
sales@darths.com

Purchase Order

Order #: 5325
Prepared By: Nancy MacLeod
Date Printed: 1/12/2010
Time: 11:49:00 AM
of Items: 1
Page: 1

Purchased From:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Ship To:

SUMMIT HELICOPTERS, INC. (CSUMM01)
SHIPPING: 595 COUGAR DRIVE
CLOVERDALE, VA 24077 USA
ATT: RICHARD DAY
Tax ID#: 54-1156923 Tel #: 1 540 591 5880

PO Date: 1/12/2010 Cust Ref#: 0010574

Need Date: 1/19/2010 Terms: NET 30

Remarks: GOOD TO GO NM 12JAN10

Vendor #: CDART02

Customer: SUMMIT HELICOPTERS, INC.

Phone #: 1 613 632 3336

Fax #:

Resale: YES

Resale #:

Insure?:

Ship Via: UPS GROUND

Account: 297 041

DHSPEGGY

All items subject to our inspection and acceptance

Item	Part Number/Description	Delivery	To Ship	CD	List Price	Disc%	Unit Price	Total Amt
1	D205-708-011 Adjustable Engine Mount Installation SO#: 3369	1/19/2010	1.00	FN	\$5,543.10	23.00%	\$4,268.19 EA	\$4,268.19

Special pricing as approved by Bill Beckett of Dart Aerospace Ltd and DHS LLC.

Item Total:	\$4,268.19
Charges:	\$0.00
Total:	\$4,268.19
	US Dollars

Authorized Signature:

Form created with Quantum Control(tm) technology. Product Licensed to: DART Helicopter Services, L.L.C.

L Lacelle

From: Al Wilson [AWilson@acs-nai.com]
Sent: January 12, 2010 2:50 PM
To: 'llacelle@dart Aero.com'
Cc: 'Jason Murdoch'
Subject: PO11023

Hello Jason and Linda as per our conversation earlier in the day.

The inhibitor has been applied to the B80705-1studs and the B80702-1 Sleeves during the assembly of the parts referenced in PO11023.

Thanks

Al

4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
			X	D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
		X		D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X				D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
6		6	D3284-001	SLEEVE	6
		2	D3284-003	STUD	2
6		4	D3284-005	STUD	4
6		6	D3284-007	STUD	6
6		6	D3284-009	BEARING	
1		1	D3284-011	BEARING	
1			D3284-021	TUBE ASSEMBLY	
1			D3284-023	BIPOD ASSEMBLY	
1			D3284-025	TRIPOD ASSEMBLY	
		1	D3284-031	TUBE ASSEMBLY	
		1	D3284-033	BIPOD ASSEMBLY	
		1	D3284-035	TRIPOD ASSEMBLY	
2		2	MS20613-6C12	RIVET	
12		8	MS20613-6C16	RIVET	
		8	MS20613-6C18	RIVET	
12		8	MS20613-6C19	RIVET	
6		6	NAS509-12	NUT	
6		6	NAS509L12	NUT	

5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	188.5 in 4.79 m	1810 lb-in 21.1 kg-m
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)					
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	184.5 in 4.69 m	1771 lb-in 20.6 kg-m
D204-708-043 Adjustable Engine Mount Assembly (204)					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries